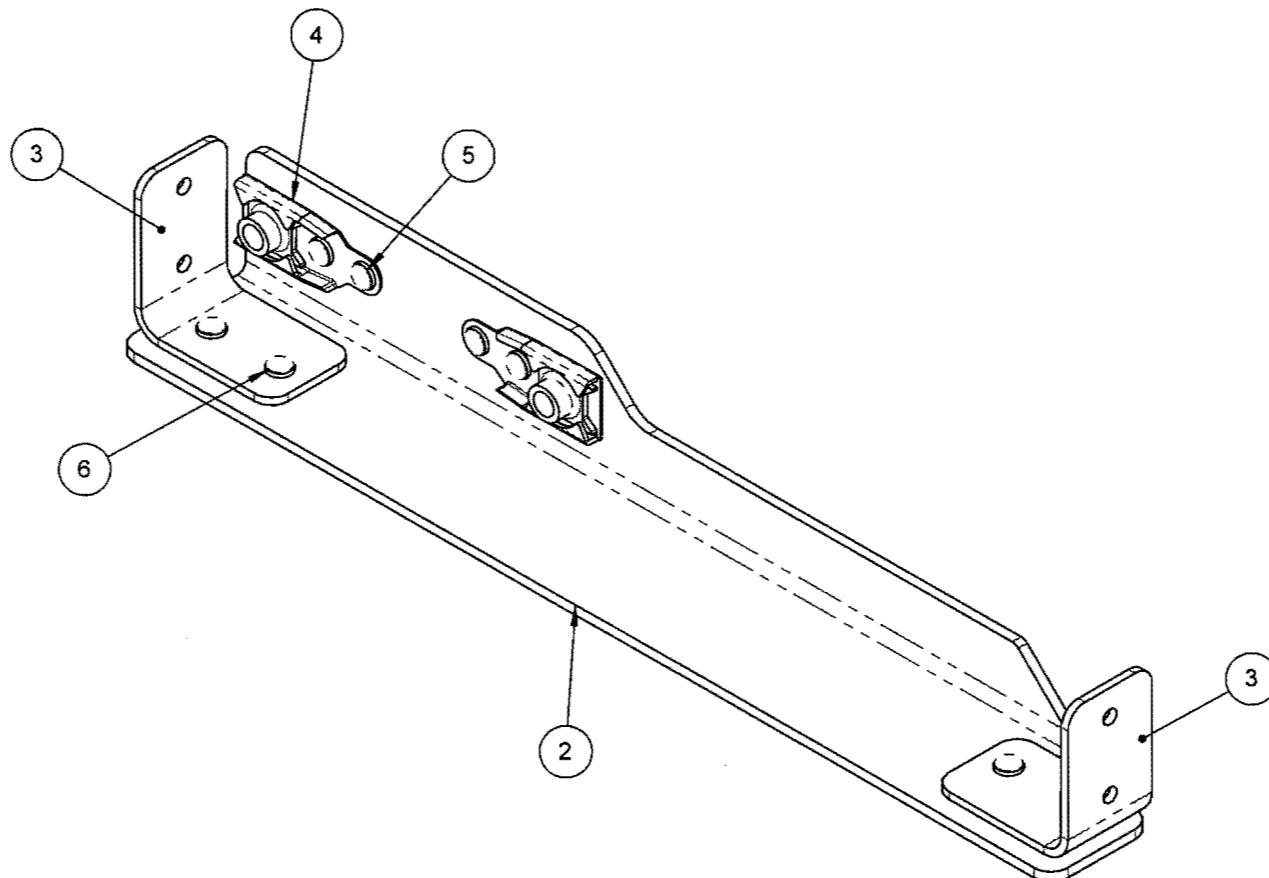


ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4157-041	ANGLE, GPS TOP ASS'Y
2	1	D4157-1	ANGLE, GPS TOP
3	2	D4157-3	ANGLE
4	2	MS21061L3	NUT PLATE
5	4	MS20426AD3-3	RIVET
6	4	MS20426AD3-4	RIVET



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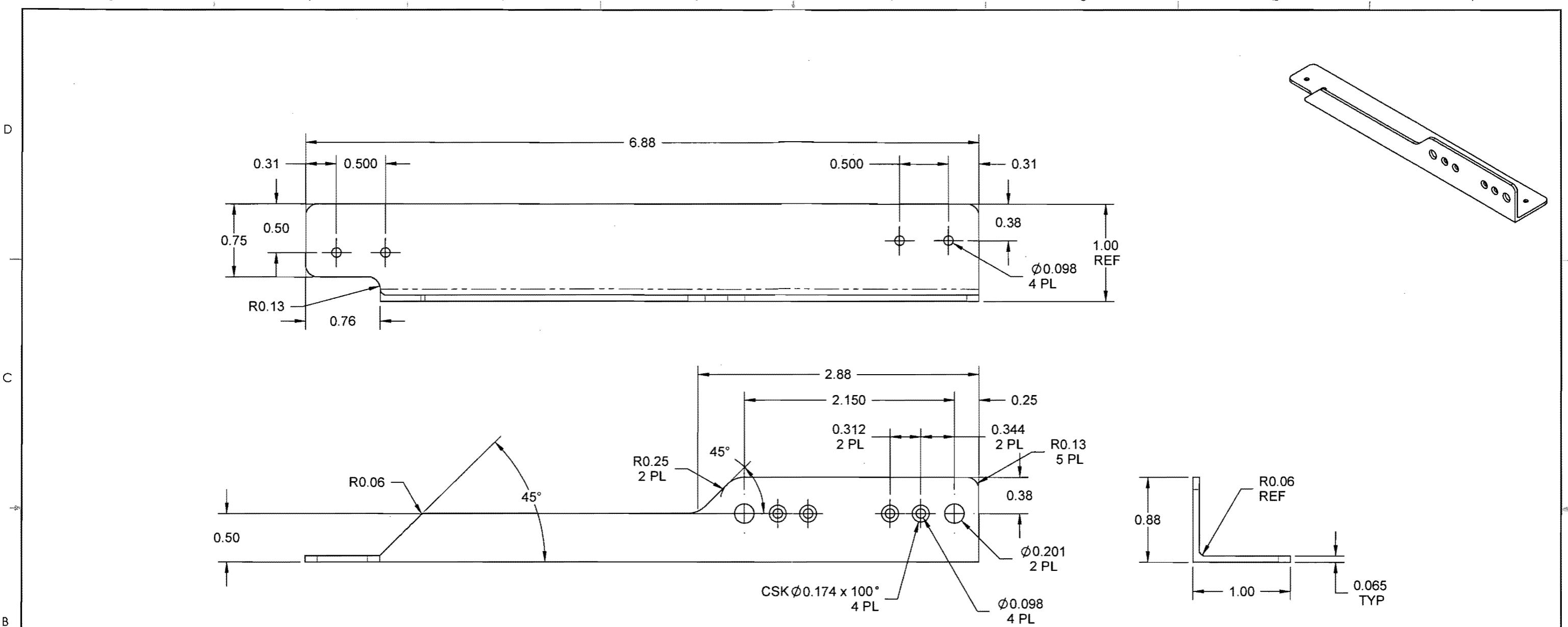
D4157-041 ANGLE, GPS TOP ASS'Y

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

A	NEW ISSUE		RF	10.07.22
REV.	DESCRIPTION		BY	DATE
DESIGN	KB	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	#	DRAWING NO.		REV. A
MFG. APPR.	N/A	D4157		SHEET 1 OF 3
APPROVED	#	TITLE		SCALE
DE APPR.	#	ANGLE, GPS TOP ASS'Y		NTS
DATE	10.07.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD		
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		WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

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D4157-1 ANGLE, GPS TOP

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2011-02-11
MP

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NOTES:

- 1) MATERIAL: 2024-T3511 (QQ-A-200/3) ANGLE EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

DESIGN	KB	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	#	DRAWING NO.
MFG. APPR.	N/A	D4157
APPROVED	#	REV. A
DE APPR.	#	SHEET 2 OF 3
DATE	10.07.22	SCALE
		NTS
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8 7 6 5 4 3 2 1

D

D

C

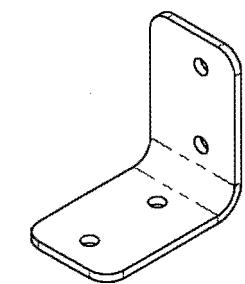
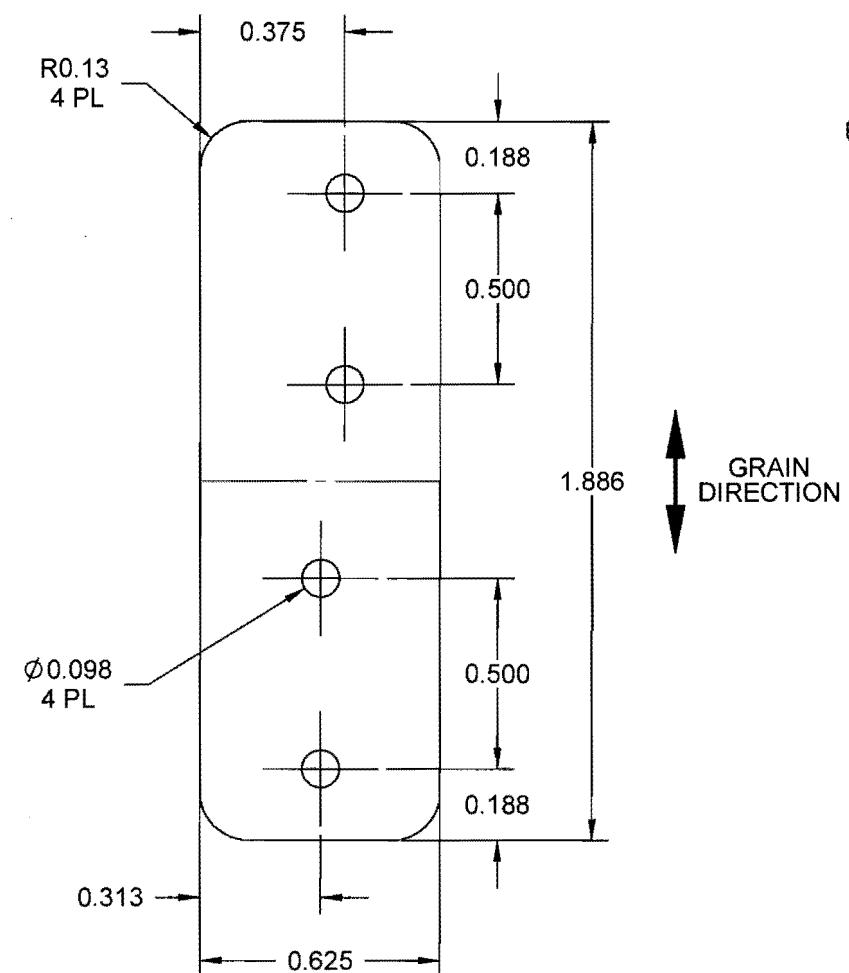
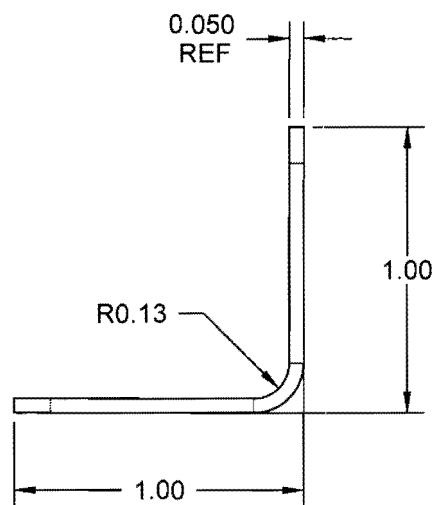
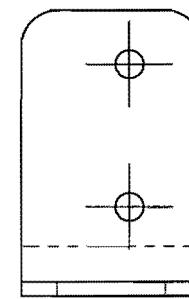
C

B

B

A

A



D4157-3 ANGLE
(MAKE FROM D4157-3F FLAT PATTERN)

D4157-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061T6/T62 ALUMINUM SHEET, 0.050 THICK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
PER DART SPEC M6061T6S.050
OR 2024-T3 ALUMINUM SHEET, 0.050 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
PER DART SPEC M2024T3S.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

DESIGN	KB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	DRAWING NO.	
MFG. APPR.	N/A	REV. A	
APPROVED	#	D4157	
DE APPR.	#	SHEET 3 OF 3	
DATE	10.07.22	TITLE	ANGLE, GPS TOP ASS'Y
		SCALE	NTS
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